NAGBERST®

HM100

A durable, heavy duty, 3 morse taper drilling machine



Features / Benefits

- Heavy duty 1800 watt motor
- Enables large cutting capacity
- Weighs only 20kg and 100mm cutter capacity Unrivalled weight to cutting capacity ratio
- 4 Speed gearbox
- Ideal for a wide selection of cutting operations

250mm total drill travel

- Facility to use 150mm (6") long cutters
- Maintenance friendly twin slide rails
- No wearing parts and adjustment free operation



olutio







250mm drill travel

Simple operating panel





Maintenance free slide rails

Coolant bottle

assembly	

SPECIFICATIONS				
MODEL	MAGBEAST HM100			
	Metric			
Spindle	MT3			
Weight	20kg			
Max. Stroke	250mm			
Cutter Capacity	100mm Ø x 6" depth of cut			
Twist Drill Capacity	19mm with 3MT chuck 32mm with 3MT twist drill			
Countersink Capacity	55mm			
Motor	1800 watts			
RPM	4 fixed speeds 110 175 245 385			
Height	480mm			
Length	340mm			
Width	130mm			
Magnetic Base Dimensions	102mm x 212mm			
Magnet Deadlift	2050kg on 25mm Plate			
Noise Level	Does not exceed 90dB			
Vibration Level	Does not exceed 2,5m/s2			
Voltage	110v or 240v			

JEI Solutions

JEI Solutions. Unit 30, New Hall Hey Business Park, Rawtenstall, Rossendale, Lancashire BB4 6HR. U.K.

Tel: +44 (0)1706 229490 Fax: +44 (0)1706 830496 Email: sales@jeisolutions.co.uk Web: www.jeiuk.com









Approved JEI Distributor:



More Options: HM100T & HM100S



Durable, heavy duty 3 morse taper drilling machines with tapping or swivel base options



With all the same features of the HM100* plus added benefits of... • Built-in forward / reverse operation

Ability to tap pre-drilled holes up to M30



With all the same features of the HM100 plus added benefits of...

- 360° Swivel base
- For enhanced drilling precision and increasing versatility
- Even longer total drill travel 280mm Facility to use 150mm (6") long cutters

SPECIFICATIONS		
Model	HM100T	HM100S
Spindle	MT3	MT3
Weight	21kg	21kg
Max. Stroke	250mm	280mm
Cutter Capacity	100mm Ø x 6" depth of cut	100mm Ø x 6" depth of cut
Tapping Capacity	M30	n/a
Twist Drill Capacity	19mm with 3MT chuck 32mm with 3MT twist drill	19mm with 3MT chuck 32mm with 3MT twist drill
Countersink Capacity	55mm	55mm
Motor	1800 watts	1800 watts
RPM	2 variable speeds 60-140 200-470	4 fixed speeds 110 175 245 385
Height	480mm	480mm
Length	340mm	360mm
Width	130mm	130mm
Magnetic Base	Fixed	swivel 360 degrees
Magnetic Base Dimensions	102mm x 212mm	102mm x 212mm
Magnet Deadlift (on 25mm plate)	2050kg	2050kg
Noise Level	Does not exceed 90dB	Does not exceed 90dB
Vibration Level	Does not exceed 2,5m/s2	Does not exceed 2,5m/s2
Voltage	110v or 240v	110v or 240v

TAPPING ACCESSORIES FOR HM100T

Tapping Accessories		Description	
JEITAP224N		3 Morse taper tapping head (non reversing)	
Tapping Collet Part No	Size	Tapping Collet Part No	Size
JEICOLLET8MM	M8	JEICOLLET20MM	M20
JEICOLLET10MM	M10	JEICOLLET22MM	M22
JEICOLLET12MM	M12	JEICOLLET24MM	M24
JEICOLLET14MM	M14	JEICOLLET26MM	M26
JEICOLLET16MM	M16	JEICOLLET28MM	M28
JEICOLLET18MM	M18	JEICOLLET30MM	M30

* Except 4 speed gearbox, the HM100T features a 2 speed variable - see specifications



Artin Bonyan Co. No.2, Jolfa Str, Tehran, Iran (IR) Phone: + 98 21 22876451 Fax: + 98 21 22891297 Web: www.artinbonyan.biz E-mail: info@artinbonyan.biz

JEI Solutions